

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. EXCEPT AS NOTED, DIMENSIONS ARE IN MILLIMETERS.
2. MARK WEIGHT (2.5 MT) WITH WHITE LETTERS 150mm HIGH.

3. TO BE MACHINED.

1.88"-12 UN TAP FOR
1.50"-6 UNC INSERT
2.00" DEEP MIN
6X

VIEW A-A
ROTATED 30 DEGREES CCW

4. COAT WITH AISC CLASS A COATING FOR SLIP-CRITICAL CONNECTIONS.
6X 40 DIA. THRU

20X 40 DIA. THRU
COUNTERBORE
61 DIA. X 40 DEEP

20X 26 DIA. THRU
COUNTERBORE
40 DIA. X 26 DEEP

3X 1/2"-13 UNC TAP
X 1.0" DEEP

2		-		-		-		KEENSERT CL-1126-KS		6	
1		-		-		-		BAR,STL,1874mm X 1787mm X 150mm		1	
ITE Mo		PREF		BAS		SUFF		TITLE OR DESCRIPTION		QT Y	
				STOCK OR PART NO							
				DO NOT SCALE DRAWING				CAD FILE NAME: PF35062015.P0			
ACCELERATOR CENTER DEPARTMENT OF ENERGY STANFORD, CALIFORNIA						BABAR DETECTOR BARREL FLUX RETURN CORNER GAP PL, SPL RT					
UNIVERSITY AND/OR U. S. DEPARTMENT OF ENERGY WITH THE INFORMATION WITHIN UNLESS OTHERWISE NOTED STANFORD UNIVERSITY.											
DAT 9/96 APPROVAL S R A BELL H L LYNCH T O'CONNOR 3/22/96 3/22/96 3/22/96											
						PF-350-620-15 P0 D					

BBR BRRL FLX RTN CNR GAP SPL RT

	DIMENSIONING AND TOLERANCING IS IN ACCORDANCE WITH ANSI Y14.5M-1982.
	UNLESS OTHERWISE SPECIFIED
	DIMENSIONS ARE IN MILLIMETERS
	TOLERANCES
	BREAK EDGES .005-.015
	INTERNAL CORNERS .015 R MAX
	FRACTIONS + ---
	DEC .XX + ---
	.XXX + ---
	.XXXX + ---
	ALL SURFS

SCALE	1 : 8	DO NOT SCALE DRAWING	
STANFORD LINEAR ACCELERATOR CENTER			
U.S. DEPARTMENT OF ENERGY			
STANFORD UNIVERSITY		STANFORD, CALIFORNIA	
PROPRIETARY DATA OF STANFORD UNIVERSITY AND/OR U. S. DEPARTMENT OF ENERGY. RECIPIENT SHALL NOT PUBLISH THE INFORMATION WITHIN UNLESS GRANTED SPECIFIC PERMISSION OF STANFORD UNIVERSITY.			
ENGR	R F BOYCE	DATE 1/24/95E	APPROVAL S R A BELL
DRW	R F BOYCE	1/24/95E	3/22/96
CHKD	H J KREBS	3/21/96	3/22/96
			H L LYNCH T O'CONNOR

**BABAR DETECTOR
BARREL FLUX RETURN
CORNER GAP PL, SPL RT**

PF-350-620-15 P0