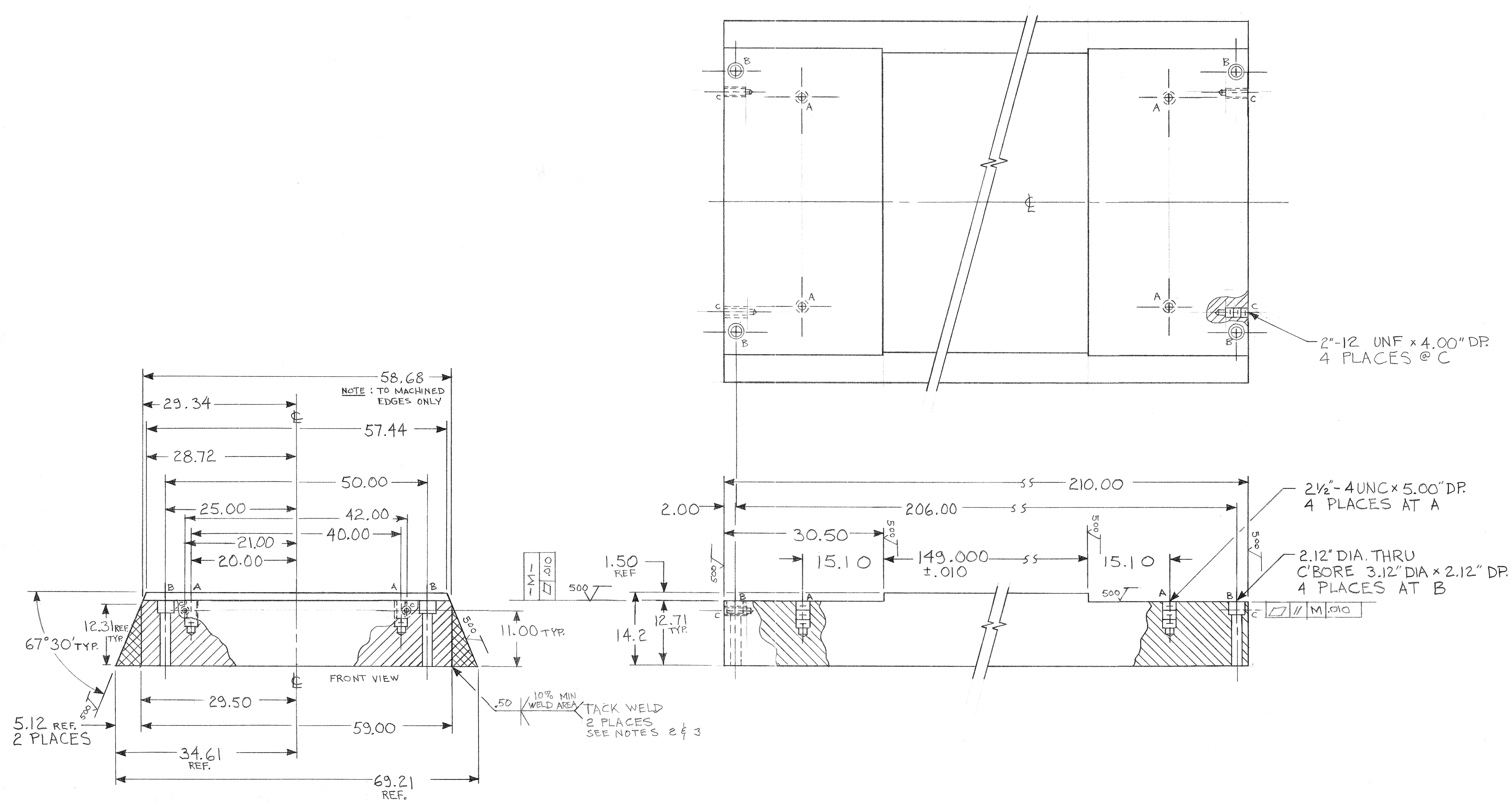


REVISIONS			
SYN	ZONE	DESCRIPTION	DATE
A		GENERAL REVISIONS	TMK 5/4/86
B		LOCATION AND TAP SIZE OF "C" HOLES CHANGED.	TMK 1/17/88



⑩ RETURN YOKE STEEL (BASE)
 SCALE : 1:10 WT.: 52,000 lbs.
 MAT'L : LOW CARBON STEEL CORNELL SUPPLIED MATERIAL
 AND NEW MATERIAL (CROSSHATCHED) PURCHASED BY VENDOR.
 QTY. : 1 REQ'D

- ADDITIONAL TAPPED HOLES IN ENDS OF SLABS ONLY MAY BE MACHINED AND LEFT REMAINING BY THE FABRICATOR FOR CONVENIENCE IN HANDLING.
- ALL TAPPED HOLES TO BE CLASS 2B OR BETTER.
- GAP BETWEEN PIECES NOT TO EXCEED .06".
- GRIND EXCESS WELD MATERIAL FLUSH ±.06".
- BREAK ALL SHARP EDGES 45° x .03".

NOTES:

ITEM	DWG. NO.	DESCRIPTION	Q1	Q2	Q3	REMARKS	REV.
CORNELL UNIVERSITY, ITHACA, NY							
LABORATORY OF NUCLEAR STUDIES							
CLEO II - MAGNET YOKE, MK 4							
BASE SLAB (RETURN)							
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ON: 1 PLACE DECIMAL ±.1 2 PLACE DECIMALS ±.03 3 PLACE DECIMALS ±.010 FRACTIONS ± ANGLES ± 0°10'							
ALL SURFACES							
DRAWN BY TMK	DRAWN FOR NORDBERG	DATE 1/22/86	SCALE 1:10	DWG. NO. 6052-303	REV. B	CONT. ON 5	